All about your flow

Tapflo is a leading pump manufacturer with the ambition to provide a wide range of premium products for various industrial applications. We focus on delivering the best fluid processing solutions and support on all stages of the process, worldwide.

About Tapflo

Tapflo is an independent, Swedish, family owned manufacturer and global supplier of air operated diaphragm pumps, centrifugal pumps and other industrial process equipment. The company was founded in Kungälv, Sweden in 1980 and has since then been working with design and manufacture of thermoplastic, metal and sanitary series diaphragm pumps, as well as the complete range of centrifugal pumps and industrial equipment. After years of dynamic development, the company evolved into Tapflo Group with worldwide operations. Tapflo Group is represented by owned companies and independent distributors all over the world on 6 continents.

Quality certified

At Tapflo, we believe that quality is one of the highest values, both for our customers as well as our employees. As a result, we comply with various globally recognised certification and quality control institutions. Many of our products comply with EC ATEX directives for equipment intended for used in explosive and hazardous environments.

The aseptic series is EHEDG certified (European Hygienic Engineering & Design Group) and the pharmaceutical series has USP VI and EC 1935/2004 approval.

All of our products are clearly CE marked and followed by our comprehensive instruction manuals. Tapflo manufacturing process is certified according to ISO 9001:2015.

Our values

- **Long term engagement is our core**
  Our aim is to continuously provide premium products according to the evolving needs of our customers. That is why we see each customer relationship as a long term commitment.

- **Local means on your terms**
  Tapflo is your global partner providing local support. No matter where your plant is located, you can expect us to support you locally.

- **Flexibility the foundation of good service**
  We are prepared to deal with reality, knowing that in practice this means answering questions, offering solutions and supplying spare parts with a minimal loss of time.

- **Customising to bring the product to the needs**
  Our intention is always to help our clients find the most cost effective solutions to increase their company’s efficiency.

  If this means changing the design of the pump, we see it as a challenge - not a problem.

- **To produce is to develop**
  Being actively involved in the manufacturing of a product, it is almost impossible not to discover ways to improve it.

  This allows us to frequently offer solutions that are even more sustainable and efficient.
Typical applications

**Chemical Industry**
Dosing of chemical solutions i.e. acids, bases in different concentrations.

**Water Purification**
pH control and regulation, dosing flocculants and polymers. Chloride dosing to potable water.

**Waste water treatment**
Dosing of PIX, PAX, polymers, floculants in municipal and industrial sewage plants.

**Food Production**
Dosing of aromas to food products, diatomaceous earth in beer filtration process.

**Pulp & Paper Industry**
Dosing of hydroxypéoxide and other chemical solutions in paper production.
Working principle

The gearbox is worm wheel type and helicoidal reduction system with all bearings supported within a fully lubricated gearbox. The mechanism for the variation of the capacity is spring return based operated by an eccentric; this makes the diaphragm move forward (pushing phase) for all the stroke length, while the spring in continuous tension causes the comeback of the diaphragm (suction phase).

Different valve types

All the pumps have a ball valve standard: single and double balls by the function of the pump type or the material execution.

Multiple headed pumps for SR & PDP series

Different multiple heads units are available on request. Each pumping element has independent adjustment while running or at standstill.
Pump types

Dosing pumps are available in three main versions. Plunger pumps with packed plungers, plunger/hydraulic diaphragms or mechanical diaphragms. High pressure pumps are available too, upon request. The range also includes various driving methods, such as electric motor or electromagnetic solenoid operation.

SR SERIES
(pages 6-10)

PDP SERIES
(pages 11-13)

SDP SERIES
(pages 14-15)

Preparation of polyelectrolytes

Automatic plants for dissolution and preparation of powder/emulsion polyelectrolytes. These plants produce from 300 to 5000 lt/h of fully polyelectrolyte solution at constant solution strength from powder/emulsion stock.

The powder dilution plant is fitted with a stocking hopper and a volumetric endless screw, while the emulsion dilution plant works thanks to a plunger metering pump, dosing the emulsion into a static mixer.

Mixers
(page 18)

Fast mixer

Slow mixer
**SR Series | FM type**

Spring return mechanical diaphragm dosing pump

“FM” - Series Mechanical diaphragm metering pumps are normally used when:

- The dosed liquid contains small amounts of suspended solids
- A drip proof/air tight application is required
- The dosed liquid is a toxic solution

Each pump is fitted with a standard gearbox reduction system with a vertical mounted motor. The reduction gearbox is of a standard endless screw plus worm-wheel type, supported by bearing.

Stroke adjustment can be carried with the pump at rest or in operation and it can be manual. As mechanical diaphragm they are easy for maintenance.

Peculiarity of this model is the complete plastic casing suitable for ACID environment.

### Wide choice of wetted materials:

- S.S.316L
- PVC
- PP
- PVDF
- PTFE

- Other materials available upon request.

### MATERIAL EXECUTION

<table>
<thead>
<tr>
<th>Execution</th>
<th>Pump head</th>
<th>Valve (ball)</th>
<th>Valve seats</th>
<th>Diaphragm</th>
</tr>
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<tbody>
<tr>
<td>11</td>
<td>AISI 316</td>
<td>AISI 316</td>
<td>AISI 316</td>
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<tr>
<td>12</td>
<td>PP/FRV</td>
<td>PYREX</td>
<td>PVC</td>
<td>PTFE/NBR</td>
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<tr>
<td>13</td>
<td>PVC</td>
<td>PYREX</td>
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</table>

- PYREX~glass

### PUMP CODE

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<td>&quot;FM&quot; series Mechanical diaphragm dosing pump</td>
<td>Stroke length</td>
<td>Diaphragm diameter in[mm]</td>
<td>Reduction ratio group [strokes/min]</td>
<td>Materials in touch with the fluid</td>
<td>Not standard special code</td>
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</tbody>
</table>
SR Series | A type

Spring return plunger dosing pump

„A“ Series - Plunger metering pumps are normally used when:
- The dosed liquid is non abrasive solution
- A drip proof system is not essential
- High pressure is required

Each pump is fitted with a standard gearbox reduction system with a vertical mounted motor. The reduction gearbox is of a standard endless screw plus worm-wheel type, supported by bearing, fully lubricated in oil bath.

Stroke adjustment can be carried with the pump at rest or in operation and it can be manual or automatic through automatic actuator driven by 4-20 mA; different BUS; pneumatic.

As plunger pumps they are reliable and easy for maintenance and with the possibility to have flushing or leakage recovery system (optional).

Furthermore they comply with ATEX standard, therefore they can be installed in Hazardous area.

Wide choice of wetted materials: S.S.316; PVC; PP; PVDF; PTFE other materials available upon request.

MATERIAL EXECUTION

<table>
<thead>
<tr>
<th>Execution</th>
<th>Pump head</th>
<th>Piston</th>
<th>Valve (ball)</th>
<th>Valve seats</th>
<th>Piston gaskets</th>
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<td>S.S. 316</td>
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<td>S.S. 316</td>
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</tbody>
</table>

PYREX—glass, AU = polyurethane

Fittings:
- Polyethylene tanks
- Relief valves and back pressure valves
- Safety relief valve
- Injection valve
- Foot valve
- Pulsation dampeners
- Calibration pot

PUMP CODE

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<thead>
<tr>
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<tr>
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<td>Piston diameter in [mm]</td>
<td>Reduction ratio group [piston strokes/min]</td>
<td>Materials in touch with the fluid</td>
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</table>
SR Series | D type

Spring return mechanical diaphragm dosing pump

“D” Series - Mechanical diaphragm metering pumps are normally used when:
- The dosed liquid contains small amounts of suspended solids
- A drip proof/air tight application is required
- The dosed liquid is a toxic solution

Each pump is fitted with a standard gearbox reduction system with a vertical mounted motor. The reduction gearbox is of a standard endless screw plus worm-wheel type, supported by bearing, fully lubricated in oil bath.

Stroke adjustment can be carried with the pump at rest or in operation and it can be manual or automatic through automatic actuator driven by 4-20 mA; different BUS; pneumatic. As mechanical diaphragm they are easy for maintenance.

Furthermore they comply with ATEX standard, therefore they can be installed in Hazardous area.

Wide choice of wetted materials: S.S.316L; PVC; PP; PVDF; PTFE other materials available upon request.

MATERIAL EXECUTION

<table>
<thead>
<tr>
<th>Execution</th>
<th>Pump head</th>
<th>Valve (ball)</th>
<th>Valve seats</th>
<th>Diaphragm</th>
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<td>FPM</td>
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<td>PTFE/NBR</td>
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<td>PTFE/NBR</td>
<td>FPM</td>
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<td>23</td>
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PF/FRV = polypropylene + glass fibber, PYREX~glass

PUMP CODE

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<td>“D” series Mechanical diaphragm dosing pump</td>
<td>Stroke length</td>
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<td>Reduction ratio group [strokes/min]</td>
<td>Materials in touch with the fluid</td>
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</table>
SR Series | B & BR type

Spring return hydraulic diaphragm dosing pump

“B & BR” - Series Hydraulic diaphragm metering pumps are normally used when:
- The dosed liquid contains small amounts of suspended solids
- A drip proof/air tight application is required
- The dosed liquid is a toxic solution
- High pressure is required

Each pump is fitted with a standard gearbox reduction system with a vertical mounted motor. The reduction gearbox is of a standard endless screw plus worm-wheel type, supported by bearing, fully lubricated in oil bath.

Stroke adjustment can be carried with the pump at rest or in operation and it can be manual or automatic through automatic actuator driven by 4–20 mA; different BUS; pneumatic. BR version is equipped with built-in safety valve is installed in the hydraulic circuit, in order to protect the diaphragm against over pressure.

Furthermore they comply with ATEX standard, therefore they can be installed in Hazardous area.

Wide choice of wetted materials: S.S.316L; PVC; PP; PVDF; PTFE other materials available upon request.

MATERIAL EXECUTION

<table>
<thead>
<tr>
<th>Execution</th>
<th>Pump head</th>
<th>Piston</th>
<th>Valve (ball)</th>
<th>Valve seats</th>
<th>Diaphragm</th>
<th>Valves O-ring</th>
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<td>PTFE/NBR</td>
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PP = polypropylene, AISI 420 TEMP. = tempered stainless, T20 = polyurethane rubber, PYREX = glass

PUMP CODE

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<td>IV group</td>
<td>V group</td>
<td>VI group</td>
</tr>
</tbody>
</table>

“B” series Hydraulic diaphragm dosing pump

Fittings:
- Polyethylene tanks
- Relief valves and back pressure valves
- Safety relief valve
- Injection valve
- Foot valve
- Pulsation dampeners
- Calibration pot

BR 175N pump
Spring return sandwich hydraulic diaphragm dosing pump

“SD” Series - Sandwich Hydraulic diaphragm metering pumps are normally used when:
- The dosed liquid contains small amounts of suspended solids
- No leakage are accepted
- The dosed liquid is a toxic solution
- High pressure is required

Each pump is fitted with a standard gearbox reduction system with a vertical mounted motor. The reduction gearbox is of a standard endless screw plus worm-wheel type, supported by bearing, fully lubricated in oil bath.

Stroke adjustment can be carried with the pump at rest or in operation and it can be manual or automatic through automatic actuator driven by 4-20 mA; different BUS: pneumatic. A built-in safety valve is installed in the hydraulic circuit, in order to protect the diaphragm against over pressure.

The peculiarity of this pump is the special sandwich diaphragm and the reliability of the diaphragm rupture detection system. Furthermore they comply with ATEX standard, therefore they can be installed in Hazardous area.

---

<table>
<thead>
<tr>
<th>Model</th>
<th>Max capacity [lt/h]</th>
<th>Max pressure [barg]</th>
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<td>SD 175N</td>
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<td>SD 250N</td>
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<td>AP SD 125N</td>
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<td>AP SD 175N</td>
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<td>AP SD 250N</td>
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</tbody>
</table>

**Fittings:**
- Polyethylene tanks
- Relief valves and back pressure valves
- Safety relief valve
- Injection valve
- Foot valve
- Pulsation dampeners
- Calibration pot

**MATERIAL EXECUTION**

<table>
<thead>
<tr>
<th>Execution</th>
<th>Pump head</th>
<th>Piston</th>
<th>Valve (ball)</th>
<th>Valve seats</th>
<th>Diaphragm</th>
<th>Piston gaskets</th>
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<td>SANDWICH PTFE</td>
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<td>S.S. 316</td>
<td>S.S. 316</td>
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<td>AU / NBR</td>
<td>ALUMINUM</td>
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PP = polypropylene, S.S. 420 TEMP. = tempered stainless

**PUMP CODE**

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<th>SD</th>
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<td>V group</td>
<td>VI group</td>
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<td>&quot;SD&quot; series Sandwich Hydraulic diaphragm dosing pump</td>
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<td>Piston diameter in [mm]</td>
<td>Reduction ratio group [strokes/min]</td>
<td>Materials in touch with the fluid</td>
<td>Not standard special code</td>
</tr>
</tbody>
</table>
Positive displacement plunger dosing pump

“A-I” Series - Plunger dosing pumps comply with mechanical and performance API 675 standards. Furthermore they comply with ATEX standard, therefore they can be installed in Hazardous area.

Mechanism is an internal worm gear, fully oil bath lubricated with possibility to be coupled with others independently from the size and stroke number to obtain multi-heads unit.

Stroke adjustment can be carried with the pump at rest or in operation and it can be manual or automatic through automatic actuator driven by 4-20 mA; different BUS; pneumatic.

Accuracy within ± 1% within 10-100% of rated capacity.

As plunger pumps they are reliable and easy for maintenance and with the possibility to have flushing or leakage recovery system (optional).

Wide choice of wetted materials: S.S.316L; PVC; PP; PVDF; PTFE other materials available upon request.

<table>
<thead>
<tr>
<th>Model</th>
<th>Max capacity [lt/h]</th>
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<tr>
<td>APA I 350</td>
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</table>

Note: higher pressure are available

Fittings:
- Relief valves and back pressure valves
- Safety relief valve
- Injection valve
- Foot valve
- Pulsation dampeners
- Calibration pot
PDP Series | SDI type

Positive displacement sandwich hydraulic diaphragm dosing pump

“SDI” Series - Sandwich Hydraulic diaphragm dosing pumps comply with mechanical and performance API 675 standards. Furthermore they comply with ATEX standard, therefore they can be installed in hazardous area.

Mechanism is an internal worm gear, fully oil bath lubricated with possibility to be coupled with others independently from the size and stroke number to obtain multi-heads unit.

Stroke adjustment can be carried with the pump at rest or in operation and it can be manual or automatic through automatic actuator driven by 4-20 mA; different BUS; pneumatic.

Accuracy within ± 1% within 10-100% of rated capacity.

A built-in safety valve is installed in the hydraulic circuit, in order to protect the diaphragm against over pressure. The peculiarity of this pump is the special sandwich diaphragm and the reliability of the diaphragm rupture detection system.

<table>
<thead>
<tr>
<th>Model</th>
<th>Max capacity [lt/h]</th>
<th>Max pressure [barg]</th>
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<tr>
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</tbody>
</table>

Note: higher pressure are available

Fittings:
- Relief valves and back pressure valves
- Safety relief valve
- Injection valve
- Foot valve
- Pulsation dampeners
- Calibration pot

Wide choice of wetted materials: S.S.316L; PVC; PP; PVDF; PTFE other materials available upon request.
Adjustment PDP Series

**Manual**
0-100% of the stroke length hand wheel can be carried with the pump at rest or in operation.
(can be equipped with gravitational dial hand-wheel)

**Automatic**

**E type**
Simple and basic electric actuator,
input 4-20mA; 0-10V or 4-20mA output.
IP55
Manual emergency override
Power supply 24V AC/DC
NB: available on selected models

**E1 type**
Electric actuator,
input and output 4-20mA (special BUS upon request)
IP67
Manual emergency override
Power supply 1Ph 110/230V 50/60Hz
(other option upon request)
ATEX comply (upon request)

**E2 type**
Electric actuator,
input and output 4-20mA (special BUS upon request)
IP68
Manual emergency override
Power supply 3Ph 400V50/60Hz
(other option upon request)
ATEX comply (upon request)
NB: available on selected models

**P type**
Pneumatic actuator
Air instrument 3-15PSI
Air supply: 4-6 Bar
ATEX comply (upon request)

**Special solution**
Double effect plunger pump; smooth flow with higher flow rate.

Sandwich hydraulic actuated diaphragm; heated pump head and valves; ATEX comply.
SDP Series | S type

Solenoid dosing pumps

The SDP family provide an alternative solution in lower rates application field where end users look forward reliable results and simple operation.

Using a built-in microprocessor, with its own flexibility, makes the SDP series extremely complete and suitable for a wide range of applications, thanks to several functions included in the same pump, even with few models.

Common features for every model:
- Foot mounted dosing pump
- Corrosion-proof reinforced polypropylene housing
- Solid PTFE diaphragm
- Water-resistant IP65 protection
- IP 65 - wodoodporne
- Wide choice of wetted materials: PP; PVC; PTFE; PVDF
- On request: 24V d.c., 12V d.c., 24V a.c., 110V 50/60 Hz

Fittings:
- Polyethylene tanks
- Relief valves and back pressure valves
- Safety relief valve
- Injection valve
- Foot valve
- Pulsation dampeners
- Calibration pot

All chemical dosing pumps are complete of accessories to improve the operation and accuracy of the chemical dosing pump:
- Injection valve
- 1.5 mt suction pipe;
- 1.5 mt delivery pipe
- Strainer

<table>
<thead>
<tr>
<th>Model</th>
<th>Max capacity [lt/h]</th>
<th>Max pressure [barg]</th>
</tr>
</thead>
<tbody>
<tr>
<td>S - -</td>
<td>20</td>
<td>20</td>
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</tbody>
</table>
Pump types

SMC / SML - Analogic dosing pump.
Potentiometer manual adjustment range 10–100% with double regulating scale. The SML version is predisposed for level control setting (supplied without probe).

SMM - Digital dosing pump.
Operating function regulated by microprocessor. Manual flow rate adjustment with 3 digit display from 0–100%. Level control setting (supplied without probe).

SSC - Digital dosing pumps.
Operating function regulated by microprocessor. 3 digit display. Capacity adjustment by incoming signal configured by user between 0–20mA. Level control setting (supplied without probe).

SSW - Digital dosing pump.
Operating function regulated by microprocessor and display LCD 12X2. Multifunction or proportional by incoming digital or analogic signal: 0–20 mA; 1 x n; 1: n; 1 x n–M. Level control setting (supplied without probe)

SWM - Digital dosing pump.
Operating function regulated by microprocessor and with 3 digit display. Capacity with manual adjustment or proportional by digital signal (Flowmeter with output signal) with different function: Pulse multiplier: 1x n; Pulse divider: 1: n; Pulse multiplier with memory; 1 x n–M; Level control setting (supplied without probe).

SMF - Dosing pump with pH, Rx, Cl built in instruments.
Operation mode: 0–14 pH ; −1000 : +1400mV ; 0–2, 20, 200 ppm; Temperature compensation 0–100°C; 4–20mA output; Protection IP65; Predisposed for level probe setting (probe excluded); Pompa Dosatrice con strumento incorporato pH, Rx, Cl.

SCD - Dosing pump with built in CD instruments, with operating function regulated by microprocessor.
Survey and conductivity control, range 0–1000 and 0–10.000 micro siemens. Temperature compensation ON–OFF and proportional operation mode Output 4–20 mA; Level control setting (supplied without probe). CD probe included.
Dosing pumps are usually installed with accessories, they are used to make process safer and achieve higher reliability.

### Accessories

- **Polyethylene tanks**
  Suitable to be fitted with metering pump on its top

- **Pulsation dampeners**

- **Safety relief valve**

- **Relief valves and back pressure valves**

- **Back pressure valves**

- **Manometer**

- **Calibration column**

- **Filters**

- **Valve**

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> All about your flow
RAPIDA Series

Quickly and easily is the rapida’s motto, thanks to his LCD display, control board and different function that allow to change the pump setting immediately.

FUNCTION

Manual:
Flow rate adjustment with 4 digit display in a range 10%-100% (6-60Hz) of the pump capacity.

Analogic:
Flow rate adjustment by incoming signal 4-20mA in a range 10%-100% (6-60Hz) of the pump capacity.

Batch:
Pump can be programmable for operating only for a certain period.

Level Control Setting:
Predisposed to be connected to level sensor

Diaphragm rupture detector:
In case of diaphragm fail pump will stop automatically giving an alarm.
(Available for selected product – SD pump type).

Remote alarm:
Relay exit to switch for any alarm

Technical information:

- Vector voltage control for variation in frequency to control a 3Ph motor.
- Power supply: 1Ph 230V(±10%) – 50/60Hz for 230V 3Ph motor
- Enclosure: IP55
- Ambient Temperature: -20 to +40°C
Electric mixers

Type DMT i type DMM
High speed mixers directly coupled to the motor, for small tanks up to 1000 litres capacity, with polypropylene coated shaft and propeller.

Type DEM
High speed mixers, directly coupled to the motor, supported by a protection lantern, housing an extra bearing kit, for increased shaft stability, and an extra seals kit, for increased protection from the mixed chemical.

Type DRV
Slow speed mixers for light applications, with close coupled worm wheel/ endless screw reduction gear box.

Type DRC
Heavy duty slow speed mixers with co-axial reducer, outrigger bearings and protective seals.

<table>
<thead>
<tr>
<th>Model</th>
<th>Version</th>
<th>Services</th>
</tr>
</thead>
<tbody>
<tr>
<td>DMT</td>
<td>Fast mixer</td>
<td>&lt;1000l tank liquid &lt; 250 cps</td>
</tr>
<tr>
<td>DMM</td>
<td>Fast mixer</td>
<td>&lt;1000l tank liquid &lt; 250 cps</td>
</tr>
<tr>
<td>DEM</td>
<td>Fast mixer</td>
<td>&lt;3000l tank liquid &lt; 1000 cps</td>
</tr>
<tr>
<td>DRV</td>
<td>Slow mixer</td>
<td>&lt;7000l tank liquid &lt; 2500 cps</td>
</tr>
<tr>
<td>DRC</td>
<td>Slow mixer</td>
<td>&lt;40000l tank liquid &lt; 5000 cps</td>
</tr>
</tbody>
</table>

Propellers

MARINE PROPELLER TYPE
Characteristics:
- moderated pumping capacity
- turbulent mixing
Applications:
- liquid/liquid and liquid/solid blending
- max. tank capacity 10 m³
- low viscosity
- suitable for standard applications

FOLDING PROPELLER TYPE
Characteristics:
- mild pumping capacity
- unfolding during rotation
Applications:
- liquid/liquid and liquid/solid blending
- max. tank capacity 1 m³
- low viscosity
- suitable for vessel with narrow coupling hole

BLADE PROPELLER TYPE
Characteristics:
- axial flow
- good pumping capacity
- low consumption
Applications:
- liquid/liquid and liquid/solid blending
- max. tank capacity 200 m³
- low / medium viscosity
- many standard applications

TURBINE HIGH FLOW TYPE
Characteristics:
- axial flow
- good pumping capacity
- low consumption
Applications:
- liquid/liquid and liquid/solid blending
- max. dim. tank 1000 m³
- low /medium viscosity
- many standard applications
Product range

Diaphragm pumps & accessories

- PE & PFTE pumps
- Metal pumps
- Pharmaceutical pumps
- Sanitary pumps
- TC Intelligents pumps
- Powder pumps
- TF Filter press pumps
- EHEDG aseptic pumps
- Active pulsation dampeners
- Systems & accessories
- Trolleys

Centrifugal pumps, filter units & accessories

- CTI & CTH centrifugal pumps
- CTP plastic centrifugal pumps
- CTM magdrive centrifugal pumps
- CTV vertical centrifugal pumps
- CTS self-priming centrifugal pumps
- Trolleys
- FT Filter units
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